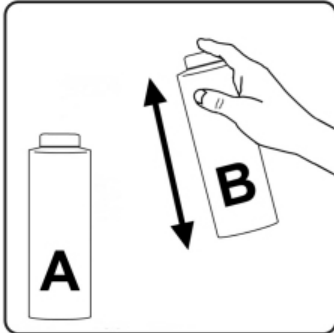


1125 HIGH POUR PROCEDURE

1 to 3 minute working time. 25 Shore A Addition Cure Moldmaking Silicone. 20 to 25 minute cure time.



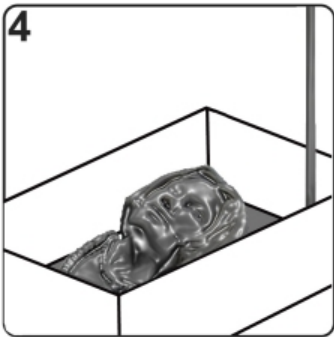
First, shake both A & B sides.



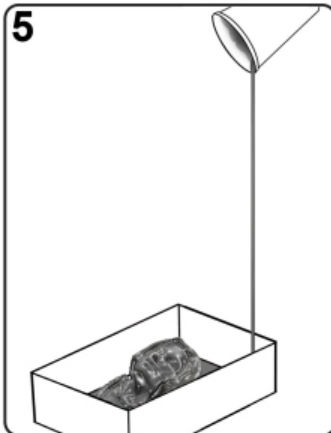
Be sure to zero out the weight of the mixing cup first. Weigh your material 50:50 (1:1) by weight.



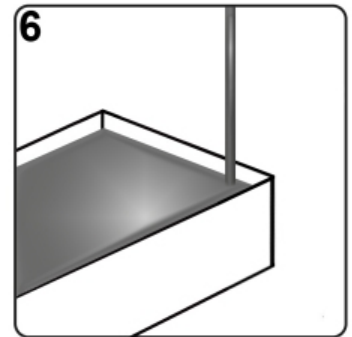
Start by mixing the A-Side & B-Side in a figure-eight pattern while scraping the sides and bottom of the cup. Mix until there are no streaks and it is all one uniform color.



4
Pour the silicone from 30" above into one corner of the mold box in a slow, steady, continual stream. Only pour onto that one spot. Do not move the stream of silicone or pour directly onto the piece.



5
A high pour will work out most of the remaining bubbles in the silicone mixture. The thinner the stream of silicone, the more bubbles will be popped.



6
Let the silicone hit the bottom of the mold and slowly spread out from that point. It will level out and slowly rise. As it slowly rises, it will push away any bubbles that may remain.